

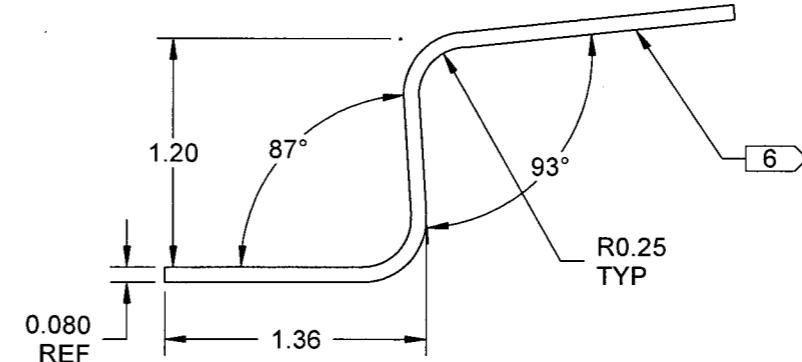
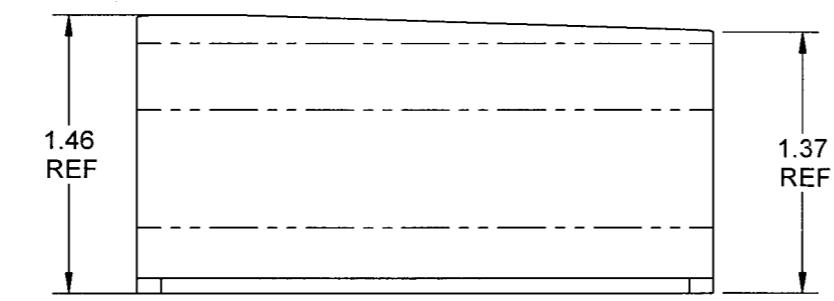
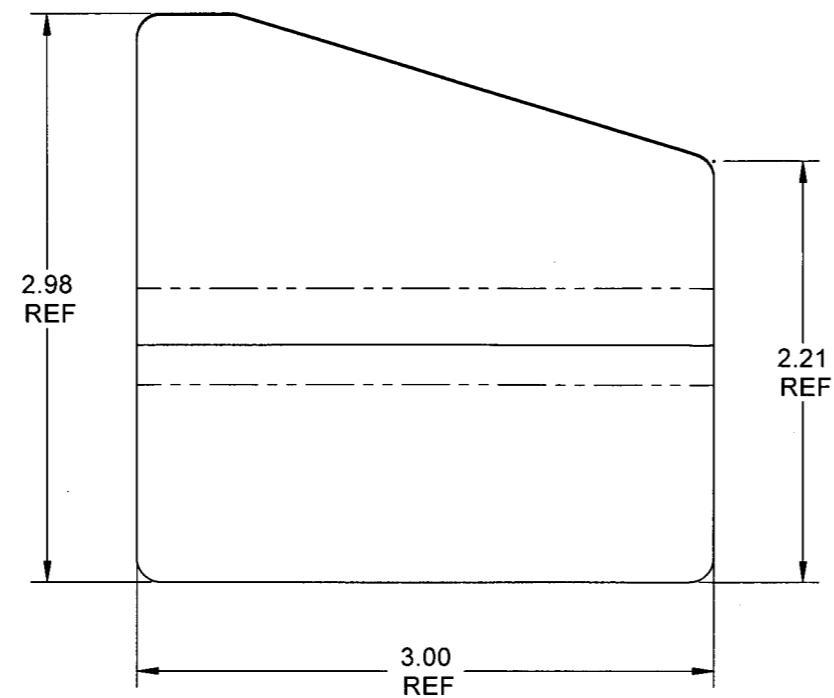
8 7 6 5 4 3 2 1

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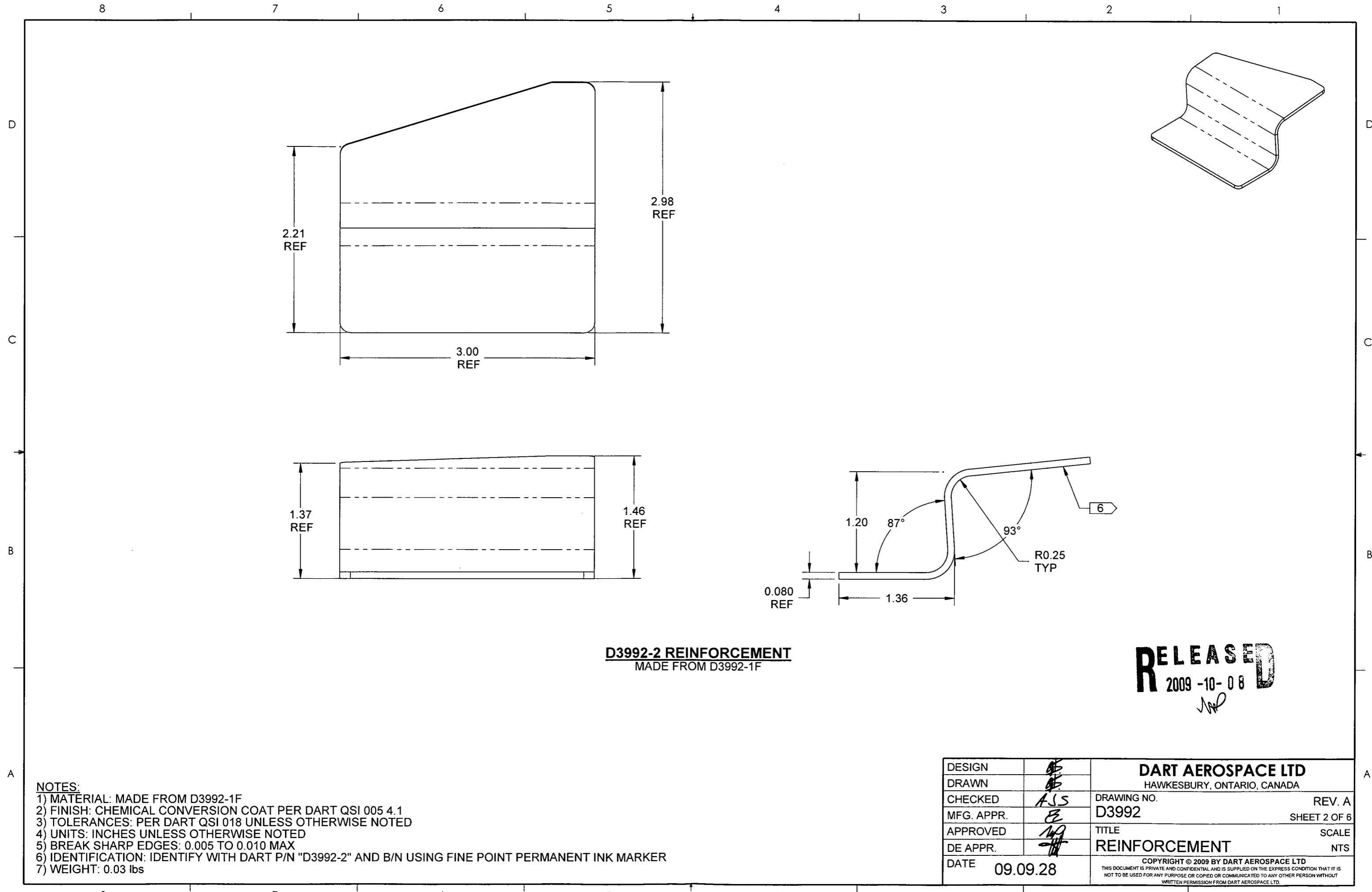
D3992-1 REINFORCEMENT
MADE FROM D3992-1F

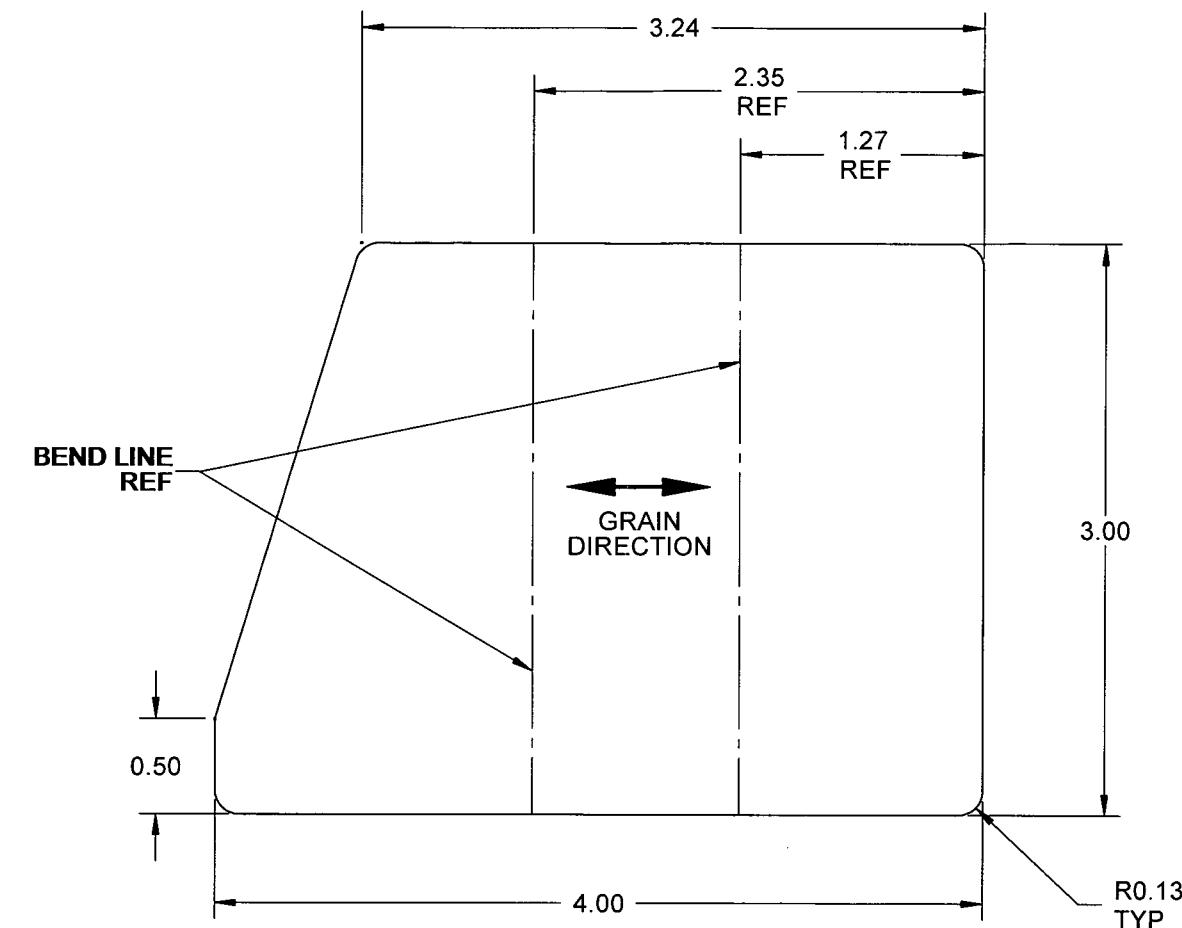
RELEASED
2009-10-06
M

NOTES:

- 1) MATERIAL: MADE FROM D3992-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3992-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.03 lbs

A	NEW ISSUE	09.09.28
REV.	DESCRIPTION	BY DATE
DESIGN	<i>AB</i>	DART AEROSPACE LTD
DRAWN	<i>AB</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>AJS</i>	DRAWING NO.
MFG. APPR.	<i>EE</i>	D3992
APPROVED	<i>WJ</i>	REV. A
DE APPR.	<i>WJ</i>	SHEET 1 OF 6
DATE	09.09.28	SCALE
		NTS
		REINFORCEMENT
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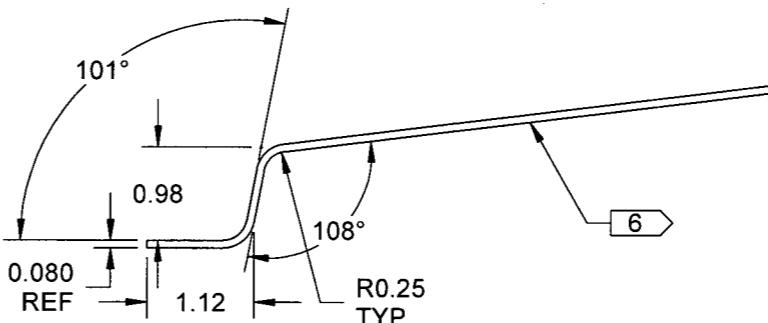
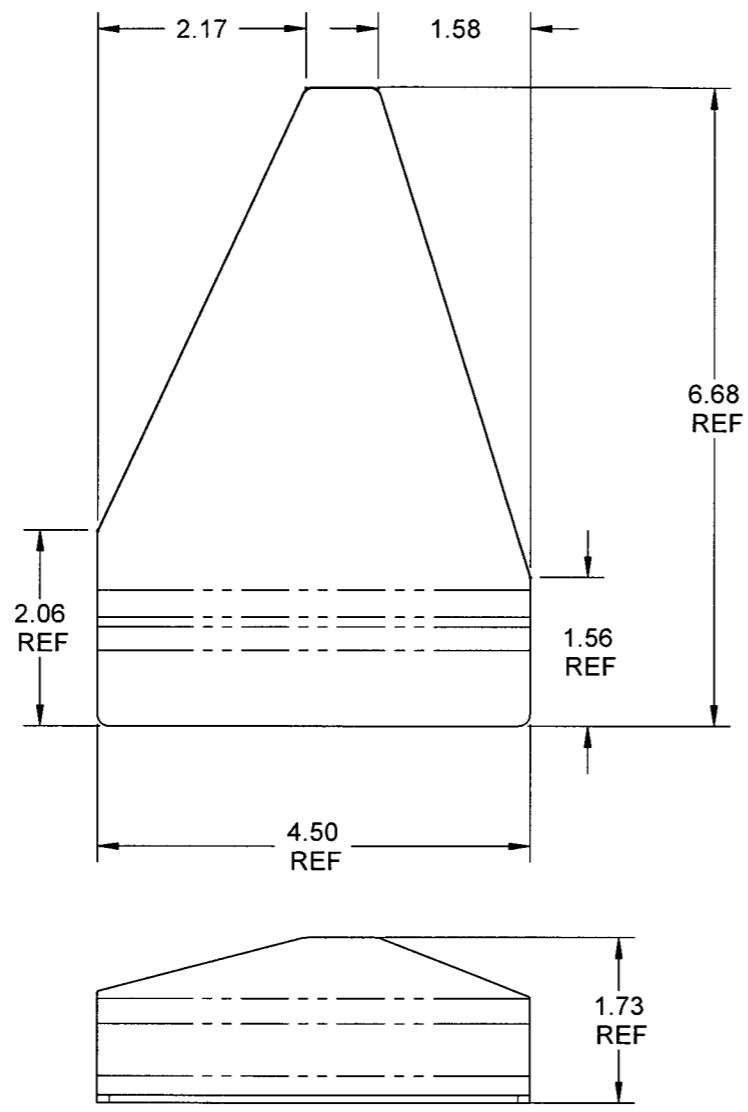
D3992-1F REINFORCEMENT FLAT PATTERN

RELEASED
2009-10-08
WPA

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.080
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

DESIGN	<i>BS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>BS</i>		
CHECKED	<i>AJS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>EZ</i>	D3992	SHEET 3 OF 6
APPROVED	<i>MO</i>	TITLE	SCALE
DE APPR.	<i>SH</i>	REINFORCEMENT	NTS
DATE	09.09.28	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3992-3 REINFORCEMENT
MADE FROM D3992-3F

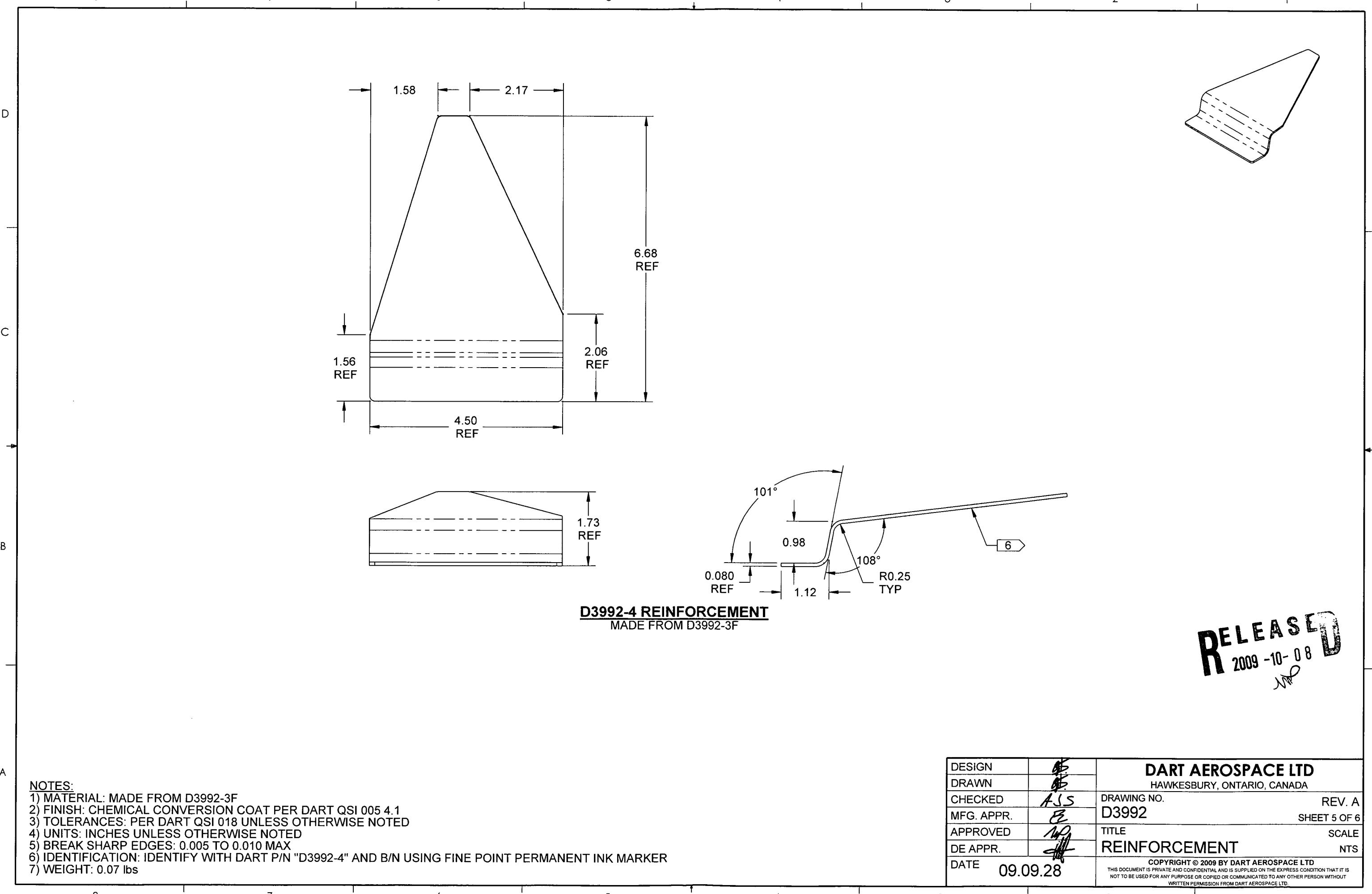
RELEASED
2009-10-08
MP

NOTES:

- 1) MATERIAL: MADE FROM D3992-3F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3992-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.07 lbs

DESIGN	<i>AS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	<i>AS</i>	
CHECKED	<i>AJS</i>	
MFG. APPR.	<i>EE</i>	
APPROVED	<i>MP</i>	
DE APPR.	<i>MP</i>	
DATE	09.09.28	

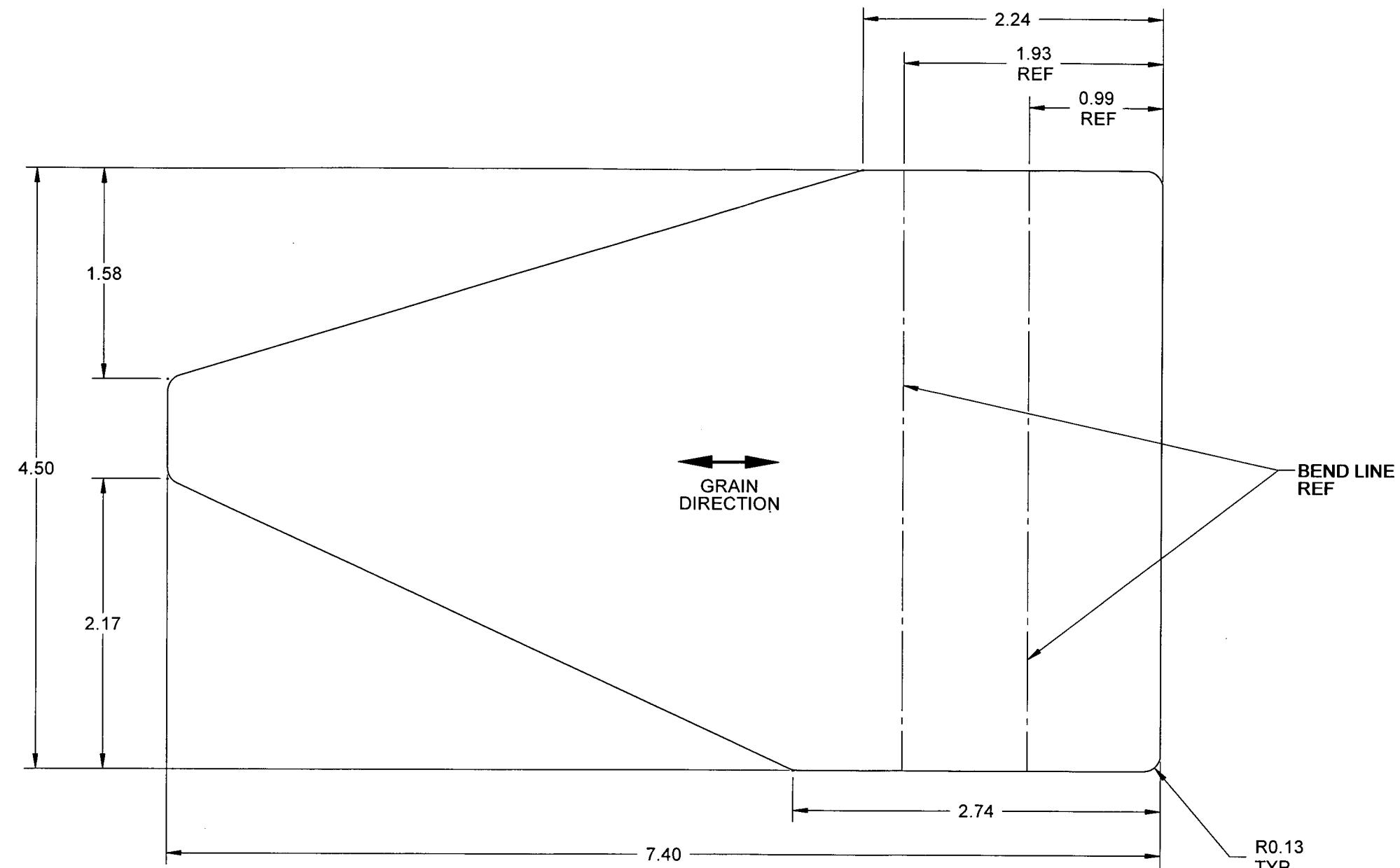
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D3992-3F REINFORCEMENT FLAT PATTERN

RELEASED
2009-10-08
JW

A NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.080
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.07 lbs

DESIGN	<i>AS</i>	DART AEROSPACE LTD
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>AJS</i>	DRAWING NO.
MFG. APPR.	<i>RE</i>	D3992
APPROVED	<i>MO</i>	REV. A
DE APPR.	<i>WJ</i>	SHEET 6 OF 6
DATE	09.09.28	SCALE
		NTS
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8 7 6 5 4 3 2 1